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## Amendments to the Claims:

1. (Currently Amended) A composition comprising biologically active interferon-β (IFN-β) and highly purified mannitol wherein said biologically active IFN-β has the ability to bind to IFN-β receptors and said highly purified mannitol has a reducing activity of less than 20 parts per million.

- 2. (Original) The composition of claim 1, wherein said composition is characterized by increased stability.
  - 3. (Original) The composition of claim 1, wherein said composition is lyophilized.
  - 4. (Original) The composition of claim 1, wherein said composition is a liquid.
- 5. (Original) The composition of claim 1, wherein said highly purified mannitol is present at a concentration of about 0.25% to about 5% by weight per volume.
- 6. (Previously Presented) The composition of claim 1, wherein said IFN- $\beta$  is present at a concentration of 0.01 mg/ml to 15 mg/ml.
- 7. (Original) The composition of claim 1, wherein said formulation has a pH within a range of about pH 3.0 to about pH 9.0.
  - 8. (Original) The composition of claim 1, also comprising human albumin.
- 9. (Original) The composition of claim 8, wherein said human albumin is present at a concentration of about 0.01% to about 15% by weight per volume.

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- 10. (Currently Amended) A composition comprising biologically active interferon-β (IFN-β) and highly purified mannitol, wherein said IFN-β is recombinant human-IFN-β and has the ability to bind to IFN-β receptors, said recombinant human IFN-β is present at a concentration of about 0.01 mg/ml to about 15 mg/ml, said highly purified mannitol has a reducing activity of less than 20 parts per million and is present at a concentration of about 0.25 % to about 5% by weight per volume, the pH of the composition is about 3.0 to about 9.0, and the composition additionally comprises human albumin at a concentration of about 0.01 % to about 15% by weight per volume.
  - 11. (Original) The composition of claim 10, wherein said composition is lyophilized.
- 12. (Original) The composition of claim 10, wherein said composition is a liquid or is frozen.
- 13. (Previously Presented) The composition of claim 10, further comprising sufficient sodium chloride to render the composition isotonic.
  - 14. (Original) The composition of claim 13, wherein said composition is lyophilized.
- 15. (Original) The composition of claim 13, wherein said composition is a liquid or frozen.
- 16. (Currently Amended) A composition comprising biologically active interferon-β (IFN-β) and highly purified mannitol, wherein the IFN-β is recombinant human-IFN-β and has the ability to bind to IFN-β receptors, said recombinant human IFN-β is present at a concentration of about 0.05 mg/ml to about 1 mg/ml, said highly purified mannitol has a reducing activity of less than 20 parts per million and is present at a concentration of about 0.25% to about 2.5% by weight per volume, the pH of the composition is about 6.8 to about 8.2,

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and the composition additionally comprises human albumin at a concentration of about 0.25% to about 2.5% by weight per volume.

- 17. (Original) The composition of claim 16, further comprising sufficient sodium chloride to render the composition isotonic.
- 18. (Original) The composition of claim 16, wherein said composition is a liquid, wherein said liquid is frozen or lyophilized.
- 19. (Original) The composition of claim 17, wherein said composition is a liquid, wherein said liquid is frozen or lyophilized.
- 20. (Currently Amended) A composition comprising biologically active interferon-β (IFN-β) and highly purified mannitol, wherein the IFN-β is recombinant human-IFN-β and has the ability to bind to IFN-β receptors, said recombinant human IFN-β is present at a concentration of about 0.25 mg/ml, said highly purified mannitol has a reducing activity of less than 20 parts per million and is present at a concentration of about 1.25% by weight per volume, the pH of the composition is about 7.3 to about 7.5, and the composition additionally comprises human albumin at a concentration of about 1.25% by weight per volume.
- 21. (Original) The composition of claim 20, further comprising sufficient sodium chloride to render the composition isotonic.
- 22. (Original) The composition of claim 20, wherein said composition is a liquid, wherein said liquid is frozen or lyophilized.
- 23. (Original) The composition of claim 21, wherein said composition is a liquid, wherein said liquid is frozen or lyophilized.

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- 24. (Previously Presented) The composition of claim 1, wherein said biologically active IFN-β has the amino acid sequence set forth in SEQ ID NO:1 or SEQ ID NO:2.
- 25. (Original) The composition of claim 24, wherein said IFN- $\beta$  is glycosylated or unglycosylated.
- 26. (Original) The composition of claim 1, wherein said IFN-β is recombinantly produced.
  - 27. (Original) A pre-filled syringe comprising the composition of claim 1.
  - 28. (Original) The pre-filled syringe of claim 27, wherein said composition is frozen.
  - 29. (Canceled)
- 30. (Currently amended) A composition comprising a pharmaceutical polypeptide and highly-purified mannitol wherein said highly-purified mannitol has a reducing activity of less than 20 parts per million.
- 31. (Original) The composition of claim 30, wherein said pharmaceutical polypeptide is selected from the group consisting of human growth hormone, interferon, interleukin, granulocyte-macrophage colony stimulating factor, granulocyte colony stimulating factor, macrophage colony stimulating factor, beta-glucocerebrosidase, thyrotropins, etanercept, monoclonal antibodies, factor VIII, factor VIII, urokinase, asparginase, anistreplase, and alteplase.
- 32. (Currently Amended) A method of producing a formulation of biologically active interferon-β (IFN-β) characterized by improved stability, said method comprising producing a formulation comprising said IFN-β and highly purified mannitol in an amount sufficient to

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stabilize said IFN-β wherein said biologically active INF-β has the ability to bind to IFN-β receptors and said highly purified mannitol has a reducing activity of less than 20 parts per million.

- 33. (Original) A formulation made according to the method of claim 32.
- 34. (Currently Amended) A method of producing a formulation of biologically active interferon-β (IFN-β) having the ability to bind to IFN-β receptors, comprising the steps of:
  - a) removing sodium dodecyl sulfate and salts from the IFN- $\beta$  by chromatography;
  - b) combining said IFN-β with a solution of human albumin at a pH of about 11.5 to about 12.0;
    - c) adjusting the pH of the solution to 7.5 with HCl; and
  - d) adding a solution of highly purified mannitol <u>having a reducing activity of</u> less than 20 parts per million.
  - 35. (Original) A formulation produced according to the method of claim 34.
- 36. (Original) The method of claim 34, further comprising the step of lyophilizing the formulation.
- 37. (Currently Amended) A method for increasing the stability of biologically active interferon-β (IFN-β) in a pharmaceutical composition, said method comprising incorporating into said composition highly purified mannitol in an amount sufficient to stabilize said IFN-β, wherein said IFN-β has the ability to bind to IFN-β receptors and said highly purified mannitol has a reducing activity of less than 20 parts per million.

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38. (Original) The method of claim 34, further comprising the step of adding sufficient sodium chloride to render the composition isotonic.

- 39. (Original) A formulation produced according to the method of claim 38.
- 40. (Original) The method of claim 38, further comprising the step of lyophilizing the formulation.
- 41. (Previously Presented) The composition of claim 1, wherein said biologically active IFN-β has at least 80% amino acid sequence identity with the amino acid sequence set forth in SEQ ID NO:1 as calculated using the ALIGN program with a PAM 120 weight residue table, a gap length penalty of 12, and a gap penalty of 4.
- 42. (Previously Presented) The composition of claim 1, wherein said highly purified mannitol has a reducing activity of less than 15 parts per million.
- 43. (Previously Presented) The composition of claim 1, wherein said highly purified mannitol has a reducing activity of at least 8.9 parts per million.
- 44. (Previously Presented) The composition of claim 2, wherein said composition contains less than 0.02 mg/ml of glucosylated IFN-β.
- 45. (Previously Presented) The composition of claim 44, wherein said composition contains less than 0.02 mg/ml of glucosylated IFN-β when stored at 25°C for a period of at least one month.
- 46. (Previously Presented) The composition of claim 45, wherein said composition contains less than 0.02 mg/ml of glucosylated IFN-β when stored at 25°C for a period of at least three months.

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47. (Previously Presented) The composition of claim 44, wherein said composition

contains less than 0.02 mg/ml of glucosylated IFN-β when stored at 30°C for a period of at least

two months.

48. (Previously Presented) The composition of claim 47, wherein said composition

contains less than 0.02 mg/ml of glucosylated IFN-β when stored at 30°C for a period of at least

six months.

49. (Previously Presented) The composition of claim 48, wherein said composition

contains less than 0.02 mg/ml of glucosylated IFN-β when stored at 30°C for a period of at least

twelve months.

50. (Previously Presented) The composition of claim 49, wherein said composition

contains less than 0.02 mg/ml of glucosylated IFN-β when stored at 30°C for a period of at least

two years.

51. (Previously Presented) The composition of claim 10, wherein said biologically

active IFN-β has at least 80% amino acid sequence identity with the amino acid sequence set

forth in SEQ ID NO:1 as calculated using the ALIGN program with a PAM 120 weight residue

table, a gap length penalty of 12, and a gap penalty of 4.

52. (Previously Presented) The composition of claim 10, wherein said highly purified

mannitol has a reducing activity of less than 15 parts per million.

53. (Previously Presented) The composition of claim 10, wherein said highly purified

mannitol has a reducing activity of at least 8.9 parts per million.

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54. (Previously Presented) The composition of claim 10, wherein said biologically active IFN-β has the amino acid sequence set forth in SEQ ID NO:1 or SEQ ID NO:2.

55. (Previously Presented) The composition of claim 13, wherein said highly purified mannitol has a reducing activity of less than 15 parts per million.

56. (Previously Presented) The composition of claim 13, wherein said highly purified mannitol has a reducing activity of at least 8.9 parts per million.

57. (Previously Presented) The composition of claim 16, wherein said recombinantly produced IFN-β has at least 80% amino acid sequence identity with the amino acid sequence set forth in SEQ ID NO:1 as calculated using the ALIGN program with a PAM 120 weight residue table, a gap length penalty of 12, and a gap penalty of 4.

58. (Previously Presented) The composition of claim 16, wherein said highly purified mannitol has a reducing activity of less than 15 parts per million.

59. (Previously Presented) The composition of claim 16, wherein said highly purified mannitol has a reducing activity of at least 8.9 parts per million.

60. (Previously Presented) The composition of claim 20, wherein said recombinantly produced IFN-β has at least 80% amino acid sequence identity with the amino acid sequence set forth in SEQ ID NO:1 as calculated using the ALIGN program with a PAM 120 weight residue table, a gap length penalty of 12, and a gap penalty of 4.

61. (Previously Presented) The composition of claim 20, wherein said highly purified mannitol has a reducing activity of less than 15 parts per million.

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62. (Previously Presented) The composition of claim 20, wherein said highly purified mannitol has a reducing activity of at least 8.9 parts per million.

- 63. (Previously Presented) The composition of claim 30, wherein said highly purified mannitol has a reducing activity of less than 15 parts per million.
- 64. (Previously Presented) The composition of claim 30, wherein said highly purified mannitol has a reducing activity of at least 8.9 parts per million.
- 65. (Previously Presented) The method of claim 32, wherein said formulation contains less than 0.02 mg/ml of glucosylated IFN-β.
- 66. (Previously Presented) The method of claim 65, wherein said formulation contains less than 0.02 mg/ml of glucosylated IFN-β when stored at 25°C for a period of at least one month.
- 67 (Previously Presented) The method of claim 65, wherein said formulation contains less than 0.02 mg/ml of glucosylated IFN-β when stored at 30°C for a period of at least two months.
- 68. (Previously Presented) The method of claim 67, wherein said formulation contains less than 0.02 mg/ml of glucosylated IFN-β when stored at 30°C for a period of at least six months.
- 69. (Previously Presented) The method of claim 32, wherein said biologically active IFN-β has at least 80% amino acid sequence identity with the amino acid sequence set forth in SEQ ID NO:1 as calculated using the ALIGN program with a PAM 120 weight residue table, a gap length penalty of 12, and a gap penalty of 4.

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70. (Previously Presented) The method of claim 32, wherein said highly purified mannitol has a reducing activity of less than 15 parts per million.

- 71. (Previously Presented) The method of claim 32, wherein said highly purified mannitol has a reducing activity of at least 8.9 parts per million.
- 72. (Previously Presented) The method of claim 32, wherein said biologically active IFN-β has the amino acid sequence set forth in SEQ ID NO:1 or SEQ ID NO:2.
- 73. (Previously Presented) The method of claim 34, wherein said biologically active IFN-β has at least 80% amino acid sequence identity with the amino acid sequence set forth in SEQ ID NO:1 as calculated using the ALIGN program with a PAM 120 weight residue table, a gap length penalty of 12, and a gap penalty of 4.
- 74. (Previously Presented) The method of claim 34, wherein said highly purified mannitol has a reducing activity of less than 15 parts per million.
- 75. (Previously Presented) The method of claim 34, wherein said highly purified mannitol has a reducing activity of at least 8.9 parts per million.
- 76. (Previously Presented) The method of claim 37, wherein said biologically active IFN-β has at least 80% amino acid sequence identity with the amino acid sequence set forth in SEQ ID NO:1 as calculated using the ALIGN program with a PAM 120 weight residue table, a gap length penalty of 12, and a gap penalty of 4.
- 77. (Previously Presented) The method of claim 37, wherein said highly purified mannitol has a reducing activity of less than 15 parts per million.

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78. (Previously Presented) The method of claim 37, wherein said highly purified mannitol has a reducing activity of at least 8.9 parts per million.